



Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments



European Technical Assessment

ETA-22/0720 of 9 November 2022

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Deutsches Institut für Bautechnik

TURBO SMART TSM concrete screw

Mechanical fasteners for use in concrete

pgb - Polska Sp. z o.o. ul. Fryderyka Wilhelma Redena 3 41-807 ZABRZE POLEN

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of Manufacturing plant 3

19 pages including 3 annexes which form an integral part of this assessment

EAD 330232-01-0601, Edition 05/2021



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Specific Part

1 Technical description of the product

The TURBO SMART TSM concrete screw is an anchor in size 6, 8 and 10 mm made of stainless steel. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

Product and product description are given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex B4, C1 and C2
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C1 and C2
Displacements (static and quasi-static loading)	See Annex C5
Characteristic resistance and displacements for seismic performance categorie C1	See Annex C3

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C4

3.3 Aspects of durability linked with the Basic Works Requirements

Essential characteristic	Performance
Durability	See Annex B1



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4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Document EAD No. 330232-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

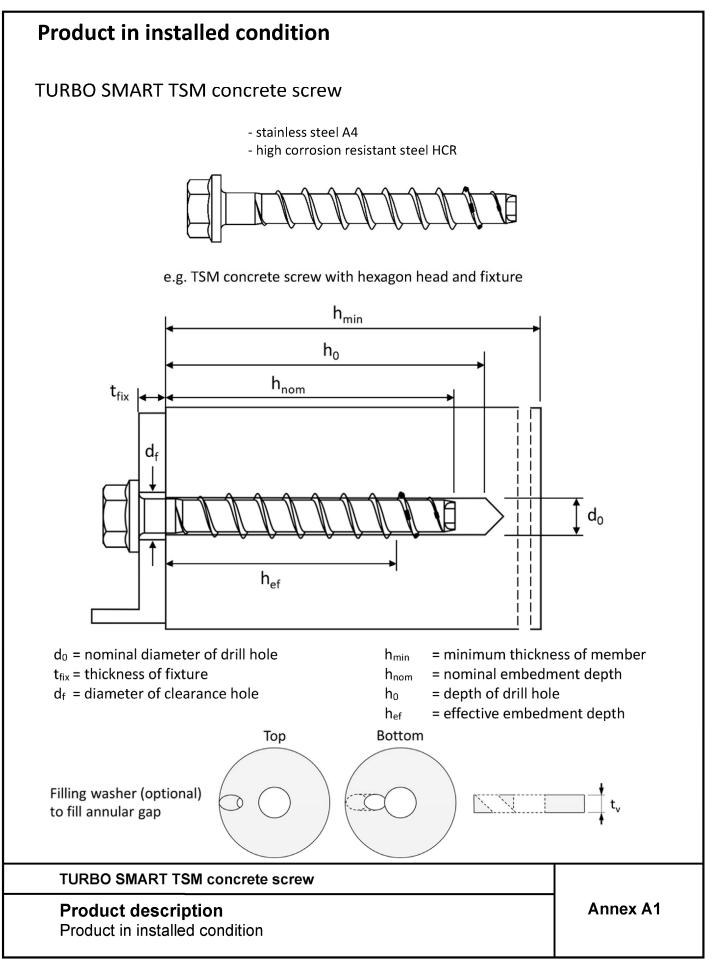
5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 9 November 2022 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock Referatsleiterin *beglaubigt:* Tempel





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English translation prepared by DIBt



1	(3) (3) (3)	TURBO SMART S-BSZ	Concrete screw version with hexagon head with pressed-on washer
2		TURBO SMART S-BSM	Concrete screw version with hexagon head with pressed-on washer and T-drive
3	5. i	TURBO SMART S-BSH	Concrete screw version with hexagon head
4	(14) (14)	TURBO SMART S-BSV	Concrete screw with countersunk head
5		TURBO SMART S-BSP	Concrete screw with pan head
6	13 <i>M</i> 931 0	TURBO SMART S-BSF	Concrete screw with large pan head
7	\odot	TURBO SMART S-BSE	Concrete screw with countersunk head and connection thread
8	Ō	TURBO SMART S-BSB	Concrete screw with hexagonal head and connection thread
9	0	TURBO SMART S-BSS	Concrete screw with hexagon drive and connection thread
10	Ô	TURBO SMART S-BSI	Concrete screw with internal metric thread and hexagon drive

TURBO SMART TSM concrete screw

Product description Material, dimensions and markings

Annex A2



Part		Pro	oduct n	ame		Material								
	TURB	O S	MART A	4	1.4	1.4401; 1.4404; 1.4571; 1.4578								
all types	TURB	O S	MART H	CR	1.4	529								
						Nomin	al chai	racteristic	steel		Rupture			
Part Product			oduct n	ame		eld strei _{yk} [N/mi		Ultimate strength f _{uk} [N/mm ²]						
all types			MART A	-		560		7		≤ 8				
Table 2: Din Concrete sc					6			8			10			
Nominal			h _{nom}	1 ¹⁾	2	3	1	2	3	1	2	3		
embedment	depth	1	[mm]	35	45	55	45	55	65	55	75	85		
Screw length	1	≤L	[mm]					500						
Core diamete	er	d_{K}	[mm]		5,1			7,2			9,2			
Thread outer diameter	~	d_{s}	[mm]		7,6			10,5			12,5			
Thickness of filling washe		tv	[mm]		5		5				5			

¹⁾ only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions

Marking: TURBO SMART A4 Screw type: Screw size: Screw length: Material:	TSM 10 100 A4	TURBO SMART HCF Screw type: Screw size: Screw length: Material:	R TSM 10 100 HCR	
TURBO SMAR	T TSM concrete	screw		
Product des Material, dime	cription ensions and mai	rkings		Annex A3



Specification of Intended use

Table 3: Anchorages subject to

Concrete screw size		6			8		10				
Nominal embedment	h_{nom}	h _{nom1} 1)	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	
depth	[mm]	35	45	55	45	55	65	55	75	85	
Static and quasi-static loads							م به م م	Jantha			
Fire exposure		1	All sizes and all embedment depths								
C1 category - seismic		x	\checkmark	\checkmark	\checkmark	х	\checkmark	\checkmark	х	\checkmark	

¹⁾ only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions

x no performance assessed

Base materials:

- Compacted reinforced and unreinforced concrete without fibers according to EN 206:2013.
- Strength classes C20/25 to C50/60 according to EN 206:2013.
- Cracked and uncracked concrete.

Use conditions (Environmental conditions):

- Concrete screws subject to dry internal conditions: all screw types.
- For all other conditions corresponding to corrosion resistance classes CRC according to EN 1993-1-4:2006 + A1:2015
 - Stainless steel according to Annex A3, screw with marking A4: CRC III
 - High corrosion resistant steel according to Annex A3, screw with marking HCR: CRC V

TURBO SMART TSM concrete screw

Intended use Specification



Specification of Intended use - continuation

Design:

- Anchorages are to be designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed according to EN 1992-4:2018 and EOTA Technical Report TR 055, Edition February 2018.

The design for shear load according to EN 1992-4:2018, Section 6.2.2 applies for all specified diameters d_f of clearance hole in the fixture in Annex B3, Table 4.

Installation:

- Hammer drilling or hollow drilling. Hollow drilling only for size 8-10.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on site.
- In case of aborted hole: new drilling must be drilled at a minimum distance of twice the depth of aborted hole or closer, if the aborted hole is filled with high strength mortar and only if the hole is not in the direction of the oblique tensile or shear load.
- After installation further turning of the anchor must not be possible. The head of the anchor is supported in the fixture and is not damaged.
- The borehole may be filled with injection mortar SMART S-IRV, S-IRW or S-IRE.
- Adjustability according to Annex B6 for sizes 6-10 except for applications with filled borehole and not for seismic applications.
- Cleaning of borehole is not necessary, if using a hollow drill.

TURBO SMART TSM concrete screw

Intended use

Specification continuation



Concrete screw size				6			8			10	
Nominal embedment depth		h _{nom}	h _{nom1} 1)	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}
		[mm]	35	45	55	45	55	65	55	75	85
Nominal drill hole diameter	do	[mm]		6			8		10		
Cutting diameter of drill bit	d _{cut} ≤	[mm]		6,40		10,45					
Depth of drill hole	h₀ ≥	[mm]	40	50	60	55	65	75	65	85	95
Clearance hole diameter	d _f ≤	[mm]		8			12			14	
Installation torque (version with connection thread)	T _{inst}	[Nm]		10			20			40	
Torque impact screw driver		[-]	Ma	ax. torq 160	ue acco	ording t	o manu 300	ufacture	er's inst I	tructior 450	าร
according to EN 1992-4:2018, only in dry internal conditions h_0 h_{nom} t_{fix} d_f d_f											
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$											
$\begin{array}{c} & & & & \\ & & & & \\ & & & & \\ & & & & $											
90°											
90°			h _{ef}		→						
90° TURBO SMART TSI	Vi con	crete s			→						



Table 5: Minimum th	able 5: Minimum thickness of member, minimum edge distance and minimum spacing													
Concrete screw size		6			8		10							
Newsinglaushedmant double			h _{nom1} 1)	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}			
Nominal embedment	Nominal embedment depth		35	45	55	45	55	65	55	75	85			
Minimum thickness of member	h _{min}	[mm]	80	80	100	80	100	120	100	130	130			
Minimum edge distance	C _{min}	[mm]	35	35	35	35	35	35	40	40	40			
Minimum spacing	S _{min}	[mm]	35	35	35	35	35	35	40	40	40			

¹⁾ only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions

TURBO SMART TSM concrete screw

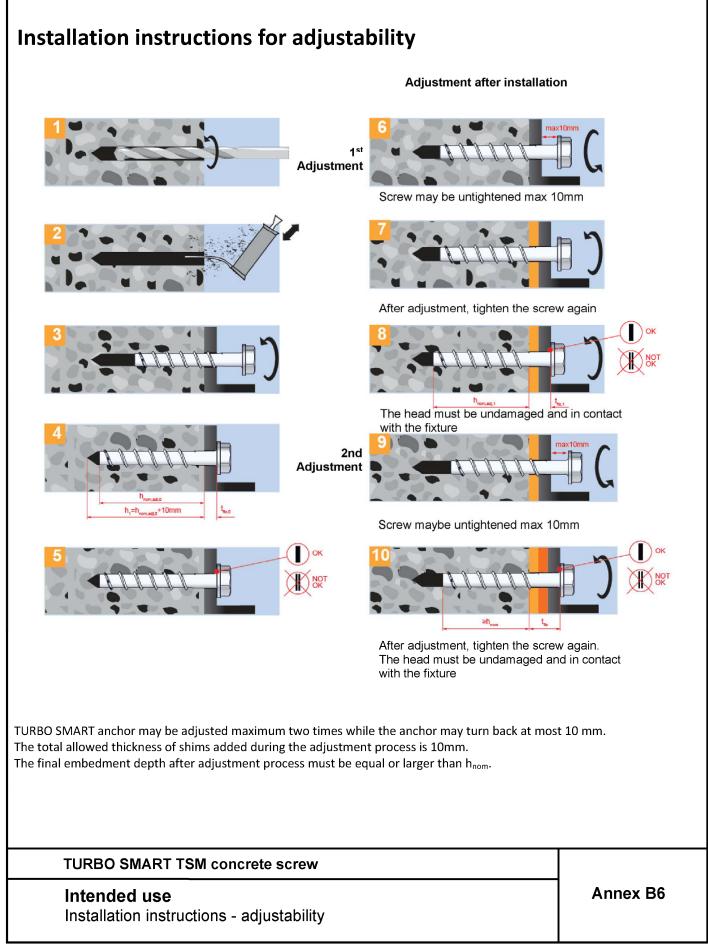
Intended use

Minimum thickness of member, minimum edge distance and minimum spacing

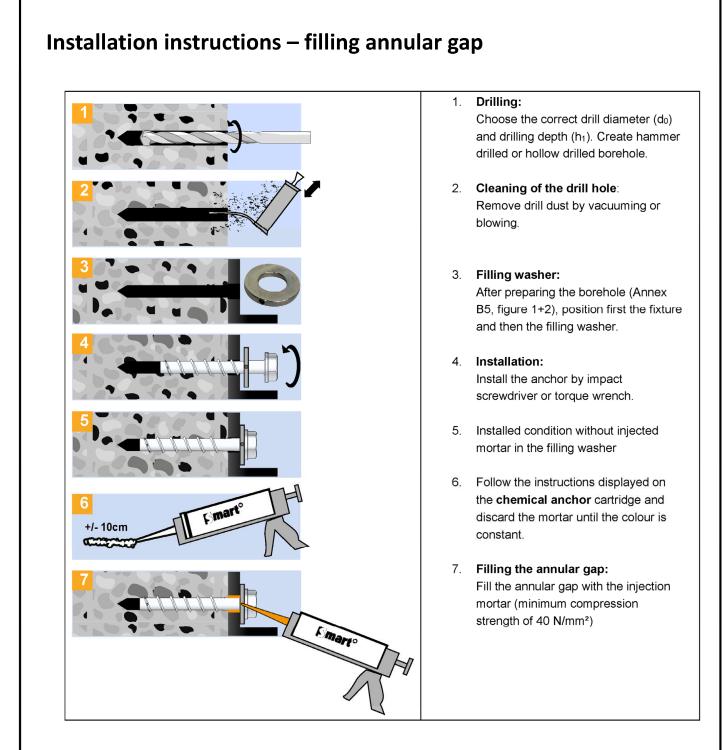


Installation instructions		
	 Drilling: Choose the correct (d₀) and drilling dep hammer drilled or borehole. 	pth (h ₁). Create
	 Cleaning of the dri Remove drill dust k blowing. 	
	 Installation: Install the anchor b screwdriver or torc 	
	4. Complete: verify that the head the fixture.	d is pressed to
OK Not		
Remark : cleaning of borehole is not necessary when usin	g an hollow drill bit	
For screw size 6 with h _{nom} = 35mm, installation only w	vith impact screw drivers	S.
TURBO SMART TSM concrete screw		
Intended use Installation instructions - adjustability		Annex B6









Note:

For seismic loading the installation with filled and without filled annular gap is approved. Differences in performance can be found in Annex C3.

TURBO SMART TSM concrete screw

Intended use

Installation instructions



Concrete screw	size				6			8			10		
Nominal embedn	nent depth	I	h _{nom} [mm]	h _{nom1} 1) 35	h _{nom2} 45	h _{nom3} 55	h _{nom1} 45	h _{nom2} 55	h _{nom3} 65	h _{nom1} 55	h _{nom2} 75	h _{nom3} 85	
Steel failure for	tension a	nd shea		ding	1								
Characteristic ten		N _{Rk,s}	[kN]		14,0			27,0		45,0			
Partial factor		γ _{Ms,N}	[-]		,		+3,0						
Characteristic she	ear load	V ⁰ _{Rk,s}	[kN]		7,0		13	3,5	17,0	22,5	34	I,0	
Partial factor	1							1,25					
Ductility factor k ₇			[-]					0,8					
Characteristic bending load			[Nm]		10,9			26,0			56,0		
Pull-out failure i	n uncrack	ed con	crete										
Characteristic ter load C20/25	ision	N _{Rk,p}	[kN]	3,5 ¹⁾	4,0	8,5	9,0	12,0	17,0	11,0	19,0	25,0	
	C25/30			1,08	1,12	1,09	1,	12	1,07		1,12		
Increasing	C30/37			1,15	1,22	1,17	1,	22	1,13		1,22		
factor for $N_{Rk,p} = \int C d\Omega d$		Ψ	[-]	1,27	1,41	1,30	1,	41	1,23		1,41		
$N_{Rk,p}$ (C20/25) \cdot Ψ_{c}	C50/60]		1,38	1,58	1,42	1,	58	1,32		1,58		
Pull-out failure i	n cracked	concre											
Characteristic ter													
load C20/25		N _{Rk,p}	[kN]	2,5 ¹⁾	1,5	3,0	3,0	5,5	8,0	6,0	13,0	17,0	
	C25/30		[-]	1,10	1,08	1,12		1,12			1,12 1,09		
Increasing	C30/37	1		1,18	1,15	1,22		1,22			1,22 1,17		
factor for $N_{Rk,p}$ = $N_{Rk,p} (C20/25) \cdot \Psi_c$	C40/50	Ψ _c		1,32	1,27	1,41		1,41		1,41	, ,		
Т КК,р (С20/25) т с	C50/60			1,45	1,38	1,58		1,58		1,58	1,	43	
¹⁾ only for statically internal condition		nate noi	n-struc	tural syst	ems (mu	ıltiple u	se) acco	ording to	o EN 19	92-4:20	18, only	r in dry	

Characteristic values for static and quasi-static loading



Concrete s	screw size					8		10					
Nominal or	abadaa aat daatb		h_{nom}	h _{nom1} 1)	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	h_{nom1}	h_{nom2}	h _{nom3}	
Nominal er	nbedment depth		[mm]	35	45	55	45	55	65	55	75	85	
Concrete f	ailure: concrete	cone f	ailure	ure and splitting failure									
Effective er depth	nbedment	h _{ef}	[mm]	25	34	42	32	41	49	40	57	65	
k-factor	cracked	k _{cr}	[-]		7,7								
K-Tactor	uncracked	k _{ucr}	[-]					11,0					
Concrete	spacing	S _{cr,N}	[mm]					3 x h _{ef}					
cone failure	edge distance	C _{cr,N}	[mm]				1	,5 x h _{ef}					
Splitting	N ⁰ _{Rk,sp}	[kN]	3,5 ¹⁾	4,0	8,5	9,0	12,0	17,0	11,0	19,0	25,0		
	spacing	S _{cr,sp}	[mm]	120	160	240	200	240	290	230	280	320	
	edge distance	C _{cr,sp}	[mm]	60	80	120	100	120	145	115	140	160	
Splitting	resistance	N ⁰ Rk,sp	[kN]	2)	2,5	5,5	5,5	8,0	11,0	7,0	15,0	20,0	
failure	spacing	S _{cr,sp}	[mm]	2)	116	168	128	164	196	160	224	260	
case 2	edge distance	C _{cr,sp}	[mm]	2)	58	84	64	82	98	80	114	130	
Pry-out fai	lure												
Factor for p	ory-out failure	k ₈	[-]	1,0	1,	6	2,1	2	,8		2,5		
Installation	factor	γinst	[-]					1,0					
Concrete e	edge failure												
Effective len	gth in concrete	lf	[mm]	35	45	55	45	55	65	55	75	85	
Nominal out screw	er diameter of	d _{nom}	[mm]						10				

¹⁾ only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions

²⁾ no performance assessed

TURBO SMART TSM concrete screw

Performances

Characteristic values for static and quasi-static loading (continued)

Annex C2



Table 8: Seismic category (type BSE ¹⁾ , type BSB ¹⁾ , type				-		<i>boz, type</i>				
Concrete screw size			(5	2	8	10			
Nominal embedment depth	h _{nom} [mm]	h _{nom2} 45	h _{nom3} 55	h _{nom1} 45	h _{nom3} 65	h _{nom1} 55	h _{nom3} 85			
Staal failura far tansian an	d choor			SZ, BSV, BSS, BSE ¹⁾ , BSB ¹⁾ , BSP, BSF, BSI ¹⁾)						
Characteristic tension load		, ì					45,0			
Partial factor	N _{Rk,s,C1}	[KN] [-]	14	14,0 27,0 4 1,5						
Characteristic shear load	γMs,N									
Type S, Type ST, Type P	V _{Rk,s,C1}	[kN]	3,5	4,0	8,0	10,0	14,0	16,0		
Characteristic shear load Type SK	V _{Rk,s,C1}	[kN]	2,5	2)	4,5	7,0	14,0	10,0		
Partial factor	γ Ms,V	[-]			1,	25				
Without filling of the annular gap ³⁾	α_{gap}	α _{gap} [-] 0,5								
With filling of the annular gap ⁴⁾	α_{gap}	[-]	1,0							
Pull-out failure (BSZ, BSV, BSS, BSE ¹⁾ , BSB ¹⁾ , BSP, BSF, BSI ¹⁾)										
Characteristic tension load in cracked concrete C20/25	N _{Rk,p,C1}	[kN]	1,5	3,0	3,0	8,5	6,0	17,0		
Concrete cone failure (BSZ, BSV, BSS, BSE ¹⁾ , BSB ¹⁾ , BSP, BSF, BSI ¹⁾)										
Effective embedment depth	h _{ef}	[mm]	34	42	32	49	40	65		
Edge distance	C _{cr,N}	[mm]			1,5	x h _{ef}				
Spacing	S _{cr,N}	[mm]			3 x	h _{ef}				
Installation safety factor	γinst	[-]			1	,0				
Concrete pry-out failure (B	SZ, BSV,	BSS, BSF	P, BSF)							
Factor for pry-out failure	k ₈	[-]		,6	2,1	2,8	2	,5		
Concrete edge failure (BSZ,	BSV. BS	S. BSP. B	SF)		•		•			
Effective length in concrete	_f	[mm]	45	55	45	65	55	85		
Nominal outer diameter of screw	d _{nom}	[mm]								
 ¹⁾ only tension load ²⁾ no performance assessed ³⁾ without filling of the annular gap according to annex B5 ⁴⁾ with filling of the annular gap according to annex B7 										
TURBO SMART TSM concrete screw Performances								Annex C3		
Seismic category C1 – Characteristic load values										



Table 9: Fire exposu	ure – char	acteristic v	alues	of resi	istanc	е						
Concrete screw size	e			6			8			10		
Nominal embedmer		h_{nom}	11)	2	3	1	2	3	1	2	3	
Nominal embedmer	n depth		[mm]	35	45	55	45	55	65	55	75	85
Steel failure for ter		-		_	_	-	_	_				
	R30	N _{Rk,s} ,fi30	[kN]		0,9		2,4			4,4		
	R60	N _{Rk,s} ,fi60	[kN]		0,8		1,7			3,3		
	R90	N _{Rk,s} ,fi90	[kN]		0,6		1,1				2,3	
	R120	N _{Rk,s} ,fi120	[kN]	0,4		0,7			1,7			
	R30	V _{Rk,s,fi30}	[kN]	0,9		2,4			4,4			
characteristic	R60	V _{Rk,s,fi60}	[kN]		0,8		1,7			3,3		
Resistance	R90	V _{Rk,s,fi90}	[kN]		0,6			1,1		2,3		
	R120	V _{Rk,s,fi120}	[kN]		0,4			0,7		1,7		
	R30	M ⁰ Rk,s,fi30	[Nm]		0,7			2,4		5,9		
	R60	M ⁰ Rk,s,fi60	[Nm]		0,6			1,8		4,5		
	R90	M ⁰ Rk,s,fi90	[Nm]		0,5			1,2		3,0		
	R120	M ⁰ _{Rk,s,fi120}	[Nm]		0,3			0,9		2,3		
Pull-out failure												
characteristic	R30-90	N _{Rk,p,fi}	[kN]	0,6	0,4	0,8	0,8	1,4	2,0	1,5	3,3	4,3
Resistance	R120	N _{Rk,p,fi}	[kN]	0,5	0,3	0,6	0,6	1,1	1,6	1,2	2,6	3,4
Concrete cone failu	ure											
characteristic	R30-90	N ⁰ Rk,c,fi	[kN]	0,5	1,2	2,0	1,0	1,9	2,9	1,7	4,2	5,9
Resistance	R120	N ⁰ Rk,c,fi	[kN]	0,4	0,9	1,6	0,8	1,5	2,3	1,4	3,4	4,7
Edge distance												
R30 - R120		C _{cr,fi}	[mm]					2 x h _{et}	F			
In case of fire attack	from more	e than one s	ide, the	e minir	num e	edge d	istance	e shall	be ≥3	00mm	າ.	
Spacing												
R30 bis R120		S _{cr,fi}	[mm]					4 x h _{et}	f			
Pry-out failure												
R30 bis R120		k ₈	[-]	1,0	1,	,6	2,1	2	,8	2,5		
The anchorage dept value.	h has to be	e increased f	or wet	concre	ete by	at leas	st 30 n	nm co	mpare	ed to t	he give	en
¹⁾ only for statically ind internal conditions	determinate	e non-structu	ral syste	ems (m	ultiple	use) a	ccordir	ng to E	N 1992	2-4:201	.8, only	ı in dr
TURBO SMAI	RT TSM co	oncrete scr	ew									
Performances Fire exposure – characteristic values of resistance									Annex C4			



Table 10: Displacements under static and quasi-static tension load												
Concrete screw size				ť		8		10				
Nominal embedment depth			h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}		
Nominal embedment depth		[mm]	45	55	45	55	65	55	75	85		
Cracked concrete	tension load	Ν	[kN]	0,72	1,45	1,63	2,74	4,06	3,04	6,22	8,46	
	displacement	δ_{NO}	[mm]	0,19	0,27	0,27	0,53	0,45	0,26	0,58	0,61	
		δ _{N∞}	[mm]	0,55	0,84	0,49	0,66	0,61	0,69	0,92	1,1	
tension load N [kN] 2,11 4,07 4.24 5.97 8.03 5.42 9.17 12.28											12,28	
Uncracked concrete	tension load		[KN]	•	-	4,24	5,97	8,03	5,42	9,17	12,20	
		δ _{N0}	[mm]	0,42	0,43	0,33	0,49	0,58	0,84	0,62	0,79	
	displacement	δ _{N∞}	[mm]	0,42	0,43		0,58			0,79		

Table 11: Displacements under static and quasi-static shear load

Concrete screw size				e	8			10			
Nominal embedment depth [mm]			h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	
			[mm]	45	55	45	55	65	55	75	85
Cracked and shear load V		[kN]	3,3		8,6			16,2			
uncracked concrete	dian la comont	δ_{V0}	[mm]	1,55 3,1		2,7			2,7		
	displacement	δ _{V∞}	[mm]			4,1			4,3		

TURBO SMART TSM concrete screw

Performances Displacements under static and quasi-static loads

Annex C5